

Moplen EP336J

Polypropylene, Impact Copolymer

Product Description

Moplen EP336J is a polypropylene impact copolymer manufactured using the Spheripol process. This grade is known for having an optimized balance of stiffness and toughness, with high impact strenght at low temperatures. Potential applications include injection molding of housewares, toys and crates.

Product Characteristics

Status Commercial: Active

Test Method used ASTM

Availability Asia-Pacific, Australia/NZ, Africa-Middle East

Processing Methods Injection Molding

Features Impact Copolymer, Low Temperature Impact

Resistance, High Stiffness, Low Warpage

Typical Customer Applications Crates, Housewares, Opaque Containers, Sports,

Leisure and Toys

| Typical Properties | Method | Value | Unit |
|---|-------------|-------|----------|
| Physical | | | |
| Density -Specific Gravity | ASTM D 792 | 0.9 | g/cm³ |
| Melt Flow Rate (230°C/2.16kg) | ASTM D 1238 | 3 | g/10 min |
| Note: ASTM D1238L | | | |
| Mechanical | | | |
| Flexural Modulus | ASTM D 790 | 12000 | kg/cm² |
| Tensile Strength @ Yield | ASTM D 638 | 250 | kg/cm² |
| Tensile Elongation @ Yield | ASTM D 638 | 7 | % |
| Impact | | | |
| Notched Izod Impact | ASTM D 256 | | |
| (-20 °C) | | 6 | kg-cm/cm |
| (23 °C) | | 45 | kg-cm/cm |
| Hardness | | | |
| Rockwell Hardness (R Scale) | ASTM D 785 | 86 | |
| Thermal | | | |
| Vicat softening point | ASTM D 1525 | 147 | °C |
| Heat deflection temperature at 0.46 N/mm2 | ASTM D 648 | 96 | °C |
| | | | |

Notes

Typical properties; not to be construed as specifications.